



PROTECT WITH
CONFIDENCE

1. Product and Company Identification

Product Name: Raven 162 Part A

Raven Lining Systems
13105 East 61st Street, Suite A
Broken Arrow, OK 74012

www.ravenlining.com

Company Phone: (918) 615-0020
Company Toll Free: (800) 324-2810

CHEMTREC 24 hour Emergency USA: (800) 424-9300
CHEMTREC 24 hour International: (703) 527-3887

Product Use: Primer / Sealer / Coating / Lining
Not recommended for: Non Professional Use

2. Hazards Identification

Signal Word: **Warning**



GHS Ratings:

Flammable liquid	3	Flash point $\geq 23^{\circ}\text{C}$ and $\leq 60^{\circ}\text{C}$ (140°F).
Skin corrosive	2	Reversible adverse effects in dermal tissue, Draize score: $\geq 2.3 < 4.0$ or persistent inflammation.
Eye corrosive	2A	Eye irritant: Subcategory 2A, Reversible in 21 days.
Skin sensitizer	1	Skin sensitizer.
Reproductive toxin	2	Human or animal evidence possibly with other information.
Aquatic toxicity	C2	Acute toxicity > 1.00 but ≤ 10.0 mg/l and lack of rapid degradability and $\log K_{ow} \geq 4$ unless $BCF < 500$ and unless chronic toxicity > 1 mg/l

GHS Hazards

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H411	Toxic to aquatic life with long lasting effects.

GHS Precautions

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces - No smoking.
P233	Keep container tightly closed
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/light/.../equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.

P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P321	Specific treatment (see Section 4 of the SDS).
P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention.
P337+P313	Get medical advice/attention.
P370+P378	In case of fire: Use water for or fine spray for extinction.
P405	Store locked up.
P403+P235	Store in a well ventilated place. Keep cool.
P501	Dispose of contents/container according to Section 13 of the SDS.

3. Composition / Information on Ingredients

Chemical Name	CAS number	Weight Concentration %
Epoxy Resin	25068-38-6	40 - 60%
Acetone	67-64-1	30 - 40%
4-Chlorobenzotrifluoride	98-56-6	10 - 20%

4. First Aid Measures

Inhalation: Remove to fresh air if effects occur. Consult a physician.

Eye Contact: Flush with large quantities of water for at least 15 minutes. Consult a physician.

Skin Contact: Wash thoroughly with soap and flowing water.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Notes to Physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Flash Point: 49 C (121 F)

Flammable Properties: Product is considered a combustible liquid, and will burn if ignited. NFPA Flammability Class II. The definition and classification of flammable and combustible liquids are addressed in NFPA 30. A flammable liquid is defined as a liquid whose flash point is < 100 deg F (38 deg C), while a combustible liquid is one whose flash point is \geq 100 deg F. These groups are further classified into the following NFPA Flammability Classes:

Class IA liquids are flammable liquids that have a flash point < 73 deg F (23 deg C) and boiling point < 100 deg F.

Class IB liquids are flammable liquids that have a flash point < 73 deg F and a boiling point \geq 100 deg F.

Class IC liquids are flammable liquids that have a flash point \geq 73 deg F, but < 100 deg F.

Class II liquids are combustible liquids that have a flash point > 100 deg F, but < 140 deg F (60 deg C).

Class IIIA liquids are combustible liquids that have a flash point \geq 140 deg F, but < 200 deg F (93 deg C).

Class IIIB liquids are combustible liquids that have a flash point \geq 200 deg F.

Suitable Extinguishing Media: Carbon dioxide, dry chemical, water fog or fine spray. Alcohol resistant foams are preferred, general purpose synthetic foams or protein foams may function, but will not be as effective.

Unsuitable Extinguishing Media: Do not use direct water stream, as it may spread fire.

Products of Combustion: Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide, phenolics, acids, aldehydes, ketones and other unidentified toxic and/or irritating compounds.

Fire Fighting: Stay upwind and keep people away. Isolate fire and deny unnecessary entry. Keep out of low areas where gases (fumes) can accumulate. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out. Contain fire water run-off if possible, as it may cause environmental damage. Review section 6 and section 12 of this SDS.

Protection of Firefighters: Wear positive pressure self-contained breathing apparatus (SCBA) and approved protective clothing (helmet, coat, trousers, boots and gloves). If contact is likely, use full chemical resistant fire fighting clothing with SCBA.

6. Accidental Release Measures

Personal Precautions: Put on appropriate personal protective equipment (see section 8).

Environmental Precautions: Prevent spilled material from contact with soil, drains and sewers.

Methods for Containment: Contain by diking with sand, earth or other suitable material.

Methods for Clean-up: Absorb spill with an inert material, use non-sparking tools to place into labeled waste container for disposal.

7. Handling and Storage

Handling: Wear appropriate personal protective equipment (see section 8). Avoid contact with skin, eyes or clothing. Do not breathe vapor or mist. Do not ingest. Avoid prolonged or repeated contact with skin. May cause allergic skin reaction, persons with a history of skin sensitization should not be employed in any process in which this product is used. Wash thoroughly with soap and water after handling. Do not handle or store near flame, heat or strong oxidants. Keep away from sources of ignition and hot metal surfaces.

Storage: Store original unopened containers in a sheltered area between 60°F and 80°F (15°C and 27°C) at atmospheric pressure. Do not store in direct sunlight. Keep containers closed when not in use.

8. Exposure Controls / Personal Protection

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Epoxy Resin 25068-38-6	Not Established	Not Established	Not Established
Acetone 67-64-1	1000 ppm TWA; 2400 mg/m3 TWA	500 ppm STEL 250 ppm TWA	NIOSH: 250 ppm TWA; 590 mg/m3 TWA
4-Chlorobenzotrifluoride 98-56-6	Not Established	Not Established	Not Established

Engineering Controls: General mechanical ventilation is sufficient for most conditions. Control airborne levels below the exposure guidelines, if established.

Local exhaust ventilation may be necessary for some operations.

General Hygiene Considerations: Wash thoroughly after handling and before eating, drinking or smoking.

Eye/face Protection: Use chemical safety glasses, splash-proof eye goggles or goggles with full faceshield.

Skin Protection: Use nitrile or other impermeable chemical resistant gloves to prevent skin irritation. If potential for skin contact is present, wear impervious, long-sleeved, body covering clothing and rubber boots.

Respiratory Protection: Respiratory protection should not be needed. If exposure may or does exceed occupational exposure limits, respiratory irritation is experienced, or during spray application, use a properly fitted MSHA/NIOSH approved respirator fitted with organic vapor cartridges. In addition, spray application may require the use of paint pre-filters. If the respirator is the sole means of protection, use a full-face supplied air respirator. If sanding or grinding on cured material, use above respirator fitted with HEPA filters or a dust mask.

Contaminated Gear: Remove contaminated clothing and shoes while washing. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

9. Physical and Chemical Properties

Appearance Clear to pale yellow Odor Threshold No data found pH No data found Boiling Point 56°C Flash Point 121 F, 49 C Flammability (solid, gas) No data found Vapor Density No data found Solubility in Water No data found Decomposition Temperature No data found Lbs VOC/Gallon Less Water 4.6 (all exempt solvents)	Odor Mild Physical State Liquid Melting/Freezing Point No data found Boiling Range No data found Evaporation Rate No data found Vapor Pressure No data found Specific Gravity 0.9 - 1.1 Partition Coefficient No data found (n-octanol/water) Viscosity No data found
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10. Stability and Reactivity

Chemical Stability: Stable under recommended storage conditions (see Section 7).

Conditions to Avoid: Avoid temperatures above 450 deg F (230 deg C), potential violent decomposition may occur.

Incompatible Materials: Strong acids, bases, or oxidizing agents. Avoid unintended contact with amines.

Products of Combustion: Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide, phenolics, acids, aldehydes, ketones and other unidentified toxic and/or irritating compounds.

Hazardous polymerization will not occur.

11. Toxicological Information

Mixture Toxicity

Inhalation Toxicity LC50: 78mg/L

Component Toxicity

Likely Routes of Exposure:

No data found

Target Organs

May cause damage to the following organs:

Eyes **Central Nervous System** **Skin** **Respiratory System**

Effects of Overexposure

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
None			No data found

12. Ecological Information

Component Ecotoxicity

Acetone

96 Hr LC50 Oncorhynchus mykiss: 4.74 - 6.33 mL/L; 96 Hr LC50 Pimephales promelas: 6210 - 8120 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 8300 mg/L
48 Hr EC50 Daphnia magna: 10294 - 17704 mg/L [Static]; 48 Hr EC50 Daphnia magna: 12600 - 12700 mg/L

4-Chlorobenzotrifluoride

48 Hr EC50 Daphnia magna: 3.68 mg/L

13. Disposal Considerations

Waste Disposal Methods: Dispose of in accordance with federal, state and local regulations. The preferred method for disposal of uncontaminated product is by recycling, reclaiming, incineration or other thermal destruction device using a licensed and permitted waste disposal contractor.

14. Transport Information

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
DOT	Paint	UN1263	III	3
ICAO/IATA	Paint	UN1263	III	3
IMDG	Paint	UN1263	III	3
TDG	Paint	UN1263	III	3

15. Regulatory Information

USA Federal: This SDS has been prepared in compliance with the Occupational Safety and Health Act (OSHA) Hazard Communication Standard (29 CFR 1910.1200). This product is considered to be a hazardous chemical under that standard. The specific chemical identity and/or exact percentage of any proprietary ingredient(s) may be withheld as a trade secret, pursuant to the standard.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986): To the best of our knowledge, this product contains the following chemicals which are known to the State of California to cause cancer or reproductive toxicity at levels which require warning under this statute:

- None

Massachusetts Right to Know: To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

67-64-1 Acetone 30 to 40 %

New Jersey Right to Know: To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

67-64-1 Acetone 30 to 40 %

Pennsylvania Right to Know: To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

67-64-1 Acetone 30 to 40 %

USA Resource Conservation and Recovery Act (40 CFR 261): To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

67-64-1 Acetone 30 to 40 %

USA Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) - section 302 Extremely Hazardous Substances Reportable Quantities (RQs): To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

67-64-1 Acetone 30 to 40 %

USA Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) - section 302 Extremely Hazardous Substances Threshold Planning Quantities (TPQs): To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

- None

USA Toxic Substances Control Act (TSCA) - section 12(b): To the best of our knowledge, this product contains the following chemicals above the de minimus concentration(s) which requires notification to the Environmental Protection Agency (EPA) per 40 CFR 707, subpart D, if any person intends to export:

98-56-6 4-Chlorobenzotrifluoride 10 to 20 %

Country

Regulation

All Components Listed

Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Canada Domestic Substance List	Yes
Canada	Canada Non-Domestic Substances List (NDSL)	No
China	China Inventory of Existing Chemical Substances	Yes
EU	EU REACH List of Registered Intermediates	No
EU	EU REACH List of Pre-Registered Substances	Yes
EU	EU REACH List of Registered Substances	Yes
Japan	Japanese Existing and New Chemical Substances List	Yes
South Korea	South Korea Existing Chemicals Inventory	Yes
Philippines	Philippines Inventory of Chemicals and Chemical	Yes
USA	USA TSCA Inventory list section 8(b)	Yes

- None

16. Other Information

Legend

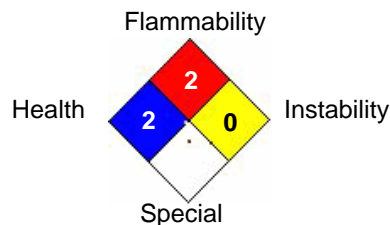
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
ADR/RID	European Agreement for transport of dangerous goods by road (ADR) and by rail (RID)
CAS No.	Chemical Abstract Service Registry Number
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act, AKA "Superfund"
DOT	Department of Transportation (USA)
HCS	OSHA Hazard Communication Standard (29 CFR 1910.1200)
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
IMO	International Maritime Organization
IMDG	International Maritime Dangerous Goods
MSHA	Mine Safety and Health Administration
N.A.	Not Applicable
N.D.	Not Determined
N.E.	Not Established
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration (USA)
PEL	Permissible Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986 (40 CFR)
STEL	Short Term Exposure Limit (15 minute Time Weighted Average)
TDG	Canada Transport of Dangerous Goods regulations
TLV	Threshold Limit Value
TWA	Time Weighted Average
WHMIS	Canada Workplace Hazardous Materials Information System

Hazardous Material Information System (HMIS)

HEALTH	<input type="text" value="2"/>
FLAMMABILITY	<input type="text" value="2"/>
PHYSICAL HAZARD	<input type="text" value="0"/>
PERSONAL PROTECTION	<input type="text" value=""/>

HMIS & NFPA Hazard Rating Legend
 * = Chronic Health Hazard
 0 = INSIGNIFICANT
 1 = SLIGHT
 2 = MODERATE
 3 = HIGH

National Fire Protection Association (NFPA)



Disclaimer

RAVEN LINING SYSTEMS MAKES NO REPRESENTATIONS OR WARRANTIES WITH RESPECT TO ANY INFORMATION PRESENTED HEREIN, ALL OF WHICH IS PROVIDED "AS IS". TO THE MAXIMUM EXTENT PERMITTED BY LAW, RAVEN EXPRESSLY EXCLUDES ALL WARRANTIES, OBLIGATIONS, REPRESENTATIONS, LIABILITIES, TERMS AND CONDITIONS (WHETHER THEY ARE EXPRESS OR IMPLIED, OR ARISE IN CONTRACT, STATUTE, OR OTHERWISE, AND IRRESPECTIVE OF THE NEGLIGENCE OF RAVEN, ITS EMPLOYEES OR AGENTS) IN CONNECTION WITH THE INFORMATION PRESENTED HEREIN. RAVEN MAKES NO REPRESENTATIONS OR WARRANTIES AS TO MERCHANTABILITY, FITNESS FOR PURPOSE, NONINFRINGEMENT OR CONFORMITY WITH DESCRIPTION OR SAMPLE.

Reviewer Revision

Date Prepared: 12/14/2015



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1. Product and Company Identification

Product Name: Raven 162 Part B

Raven Lining Systems
13105 East 61st Street, Suite A
Broken Arrow, OK 74012

www.ravenlining.com

Company Phone: (918) 615-0020
Company Toll Free: (800) 324-2810

CHEMTREC 24 hour Emergency USA: (800) 424-9300
CHEMTREC 24 hour International: (703) 527-3887

Product Use: Primer / Sealer / Coating / Lining
Not recommended for: Non Professional Use

2. Hazards Identification

Signal Word: Danger



GHS Ratings:

Flammable liquid	3	Flash point $\geq 23^{\circ}\text{C}$ and $\leq 60^{\circ}\text{C}$ (140°F).
Skin corrosive	1C	Destruction of dermal tissue: Exposure < 4 hours Observation < 14 days, visible necrosis in at least one animal.
Eye corrosive	1	Serious eye damage: Irreversible damage 21 days after exposure, Draize score: Corneal opacity ≥ 3 , Iritis > 1.5
Skin sensitizer	1	Skin sensitizer.
Mutagen	1B	Known to produce heritable mutations in human germ cells Subcategory 1B, Positive results: In vivo heritable germ cell tests in mammals, Human germ cell tests, In vivo somatic mutagenicity tests, combined with some evidence of germ cell mutagenicity.
Reproductive toxin	1B	Presumed, Based on experimental animals.

GHS Hazards

H226	Flammable liquid and vapour.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H340	May cause genetic defects.
H360	May damage fertility or the unborn child.

GHS Precautions

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces - No smoking.
P233	Keep container tightly closed
P240	Ground/bond container and receiving equipment.

P241	Use explosion-proof electrical/ventilating/light/.../equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P310	Immediately call a POISON CENTER or doctor/physician.
P321	Specific treatment (see Section 4 of the SDS).
P363	Wash contaminated clothing before reuse.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352	IF ON SKIN: Wash with soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention.
P370+P378	In case of fire: Use water for or fine spray for extinction.
P405	Store locked up.
P403+P235	Store in a well ventilated place. Keep cool.
P501	Dispose of contents/container according to Section 13 of the SDS.

3. Composition / Information on Ingredients

Chemical Name	CAS number	Weight Concentration %
Phenalkamine		40 - 70%
Cashew, nutshell liquid	8007-24-7	10 - 30%
Acetone	67-64-1	5 - 10%
Aliphatic Amine	1477-55-0	1 - 5%
2,4,6-tris(Dimethylaminomethyl) Phenol	90-72-2	1 - 5%
Alkyl Amine		1 - 5%
Phenol	108-95-2	1 - 5%

4. First Aid Measures

Inhalation: Remove to fresh air if effects occur. Consult a physician.

Eye Contact: Flush with large quantities of water for at least 15 minutes. Consult a physician.

Skin Contact: Wash thoroughly with soap and flowing water.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Notes to Physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Flash Point: 27 C (81 F)

Flammable Properties: Product is considered a fire hazard, and will burn if ignited. NFPA Flammability Class IC.

The definition and classification of flammable and combustible liquids are addressed in NFPA 30. A flammable liquid is defined as a liquid whose flash point is < 100 deg F (38 deg C), while a combustible liquid is one whose flash point is ≥ 100 deg F. These groups are further classified into the following NFPA Flammability Classes:

Class IA liquids are flammable liquids that have a flash point < 73 deg F (23 deg C) and boiling point < 100 deg F.

Class IB liquids are flammable liquids that have a flash point < 73 deg F and a boiling point ≥ 100 deg F.

Class IC liquids are flammable liquids that have a flash point ≥ 73 deg F, but < 100 deg F.

Class II liquids are combustible liquids that have a flash point > 100 deg F, but < 140 deg F (60 deg C).

Class IIIA liquids are combustible liquids that have a flash point ≥ 140 deg F, but < 200 deg F (93 deg C).

Class IIIB liquids are combustible liquids that have a flash point ≥ 200 deg F.

Suitable Extinguishing Media: Carbon dioxide, dry chemical, water fog or fine spray. Alcohol resistant foams are preferred, general purpose synthetic foams or protein foams may function, but will not be as effective.

Unsuitable Extinguishing Media: Do not use direct water stream, as it may spread fire.

Products of Combustion: Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide, phenolics, ammonia, nitrogen oxides and other unidentified toxic and/or irritating compounds.

Fire Fighting: Stay upwind and keep people away. Isolate fire and deny unnecessary entry. Keep out of low areas where gases (fumes) can accumulate. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out. Contain fire water run-off if possible, as it may cause environmental damage. Review section 6 and section 12 of this SDS.

Protection of Firefighters: Wear positive pressure self-contained breathing apparatus (SCBA) and approved protective clothing (helmet, coat, trousers, boots and gloves). If contact is likely, use full chemical resistant fire fighting clothing with SCBA.

6. Accidental Release Measures

Personal Precautions: Put on appropriate personal protective equipment (see section 8).

Environmental Precautions: Prevent spilled material from contact with soil, drains and sewers.

Methods for Containment: Contain by diking with sand, earth or other suitable material.

Methods for Clean-up: Absorb spill with an inert material, use non-sparking tools to place into labeled waste container for disposal.

7. Handling and Storage

Handling: Wear appropriate personal protective equipment (see section 8). Avoid contact with skin, eyes or clothing. Do not breathe vapor or mist. Do not ingest. Avoid prolonged or repeated contact with skin. May cause allergic skin reaction, persons with a history of skin sensitization should not be employed in any process in which this product is used. Wash thoroughly with soap and water after handling. Do not handle or store near flame, heat or strong oxidants. Keep away from sources of ignition and hot metal surfaces.

Storage: Store original unopened containers in a sheltered area between 60°F and 80°F (15°C and 27°C) at atmospheric pressure. Do not store in direct sunlight. Keep containers closed when not in use.

8. Exposure Controls / Personal Protection

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Phenalkamine	Not Established	Not Established	Not Established
Cashew, nutshell liquid 8007-24-7	Not Established	Not Established	Not Established
Acetone 67-64-1	1000 ppm TWA; 2400 mg/m3 TWA	500 ppm STEL 250 ppm TWA	NIOSH: 250 ppm TWA; 590 mg/m3 TWA
Aliphatic Amine 1477-55-0	Not Established	0.1 mg/m3 Ceiling	NIOSH: 0.1 mg/m3 Ceiling
2,4,6-tris(Dimethylaminometh yl) Phenol 90-72-2	Not Established	Not Established	Not Established

Alkyl Amine	Not Established	Not Established	Not Established
Phenol 108-95-2	5 ppm TWA; 19 mg/m3 TWA	5 ppm TWA	NIOSH: 5 ppm TWA; 19 mg/m3 TWA 15.6 ppm Ceiling (15 min); 60 mg/m3 Ceiling (15 min)

Engineering Controls: General mechanical ventilation is sufficient for most conditions. Control airborne levels below the exposure guidelines, if established.

Local exhaust ventilation may be necessary for some operations.

General Hygiene Considerations: Wash thoroughly after handling and before eating, drinking or smoking.

Eye/face Protection: Use chemical safety glasses, splash-proof eye goggles or goggles with full faceshield.

Skin Protection: Use nitrile or other impermeable chemical resistant gloves to prevent skin irritation. If potential for skin contact is present, wear impervious, long-sleeved, body covering clothing and rubber boots.

Respiratory Protection: Respiratory protection should not be needed. If exposure may or does exceed occupational exposure limits, respiratory irritation is experienced, or during spray application, use a properly fitted MSHA/NIOSH approved respirator fitted with organic vapor cartridges. In addition, spray application may require the use of paint pre-filters. If the respirator is the sole means of protection, use a full-face supplied air respirator. If sanding or grinding on cured material, use above respirator fitted with HEPA filters or a dust mask.

Contaminated Gear: Remove contaminated clothing and shoes while washing. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

9. Physical and Chemical Properties

<p>Appearance Clear to dark yellow</p> <p>Odor Threshold No data found</p> <p>pH No data found</p> <p>Boiling Point 56°C</p> <p>Flash Point 81 F, 27 C</p> <p>Flammability (solid, gas) No data found</p> <p>Vapor Density No data found</p> <p>Solubility in Water No data found</p> <p>Decomposition Temperature No data found</p> <p>Lbs VOC/Gallon Less Water 0.8 (all exempt solvents)</p>	<p>Odor Ammonia-like</p> <p>Physical State Liquid</p> <p>Melting/Freezing Point No data found</p> <p>Boiling Range No data found</p> <p>Evaporation Rate No data found</p> <p>Vapor Pressure No data found</p> <p>Specific Gravity 1.0 - 1.2</p> <p>Partition Coefficient (n-octanol/water) No data found</p> <p>Viscosity No data found</p>
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10. Stability and Reactivity

Chemical Stability: Stable under recommended storage conditions (see Section 7).

Conditions to Avoid: Elevated temperatures may cause product to decompose.

Incompatible Materials: Strong acids, bases, or oxidizing agents. Avoid unintended contact with isocyanates and/or epoxies.

Products of Combustion: Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide, phenolics, ammonia, nitrogen oxides and other unidentified toxic and/or irritating compounds.

Hazardous polymerization will not occur.

11. Toxicological Information

Mixture Toxicity

Inhalation Toxicity LC50: 488mg/L

Component Toxicity

1477-55-0

Aliphatic Amine

Oral LD50: 980 mg/kg (Rat) Dermal LD50: 2,000 mg/kg (Rabbit) Inhalation LC50: 700 mg/L (Rat)

90-72-2

2,4,6-tris(Dimethylaminomethyl) Phenol

Oral LD50: 1,200 mg/kg (Rat) Dermal LD50: 1,280 mg/kg (Rat)

Likely Routes of Exposure:

No data found

Target Organs

May cause damage to the following organs:

Eyes	Kidneys	Liver	Central Nervous System	Skin	Respiratory System
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Effects of Overexposure

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
None			No data found

12. Ecological Information**Component Ecotoxicity**

Acetone	96 Hr LC50 Oncorhynchus mykiss: 4.74 - 6.33 mL/L; 96 Hr LC50 Pimephales promelas: 6210 - 8120 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 8300 mg/L 48 Hr EC50 Daphnia magna: 10294 - 17704 mg/L [Static]; 48 Hr EC50 Daphnia magna: 12600 - 12700 mg/L
Alkyl Amine	48 Hr EC50 Daphnia magna: 59.5 mg/L 72 Hr EC50 Desmodesmus subspicatus: 56.2 mg/L; 96 Hr EC50 Desmodesmus subspicatus: 57.5 mg/L
Phenol	96 Hr LC50 Pimephales promelas: 11.9 - 50.5 mg/L [flow-through]; 96 Hr LC50 Pimephales promelas: 20.5 - 25.6 mg/L [static]; 96 Hr LC50 Pimephales promelas: 32 mg/L; 96 Hr LC50 Oncorhynchus mykiss: 5.449 - 6.789 mg/L [flow-through]; 96 Hr LC50 Oncorhynchus mykiss: 7.5 - 14 mg/L [static]; 96 Hr LC50 Oncorhynchus mykiss: 4.23 - 7.49 mg/L [semi-static]; 96 Hr LC50 Oncorhynchus mykiss: 5.0 - 12.0 mg/L; 96 Hr LC50 Lepomis macrochirus: 13.5 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 11.9 - 25.3 mg/L [flow-through]; 96 Hr LC50 Lepomis macrochirus: 11.5 mg/L [semi-static]; 96 Hr LC50 Poecilia reticulata: 34.09 - 47.64 mg/L [static]; 96 Hr LC50 Poecilia reticulata: 31 mg/L [semi-static]; 96 Hr LC50 Brachydanio rerio: 27.8 mg/L; 96 Hr LC50 Cyprinus carpio: 0.00175 mg/L [semi-static]; 96 Hr LC50 Oryzias latipes: 33.9 - 43.3 mg/L [flow-through]; 96 Hr LC50 Oryzias latipes: 23.4 - 36.6 mg/L [static] 48 Hr EC50 Daphnia magna: 4.24 - 10.7 mg/L [Static]; 48 Hr EC50 Daphnia magna: 10.2 - 15.5 mg/L 96 Hr EC50 Pseudokirchneriella subcapitata: 46.42 mg/L; 96 Hr EC50 Pseudokirchneriella subcapitata: 0.0188 - 0.1044 mg/L [static]; 72 Hr EC50 Desmodesmus subspicatus: 187 - 279 mg/L [static]

13. Disposal Considerations

Waste Disposal Methods: Dispose of in accordance with federal, state and local regulations. The preferred method for disposal of uncontaminated product is by recycling, reclaiming, incineration or other thermal destruction device using a licensed and permitted waste disposal contractor.

14. Transport Information

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
DOT	Paint, flammable, corrosive	UN3469	III	3 (8)
ICAO/IATA	Paint, flammable, corrosive	UN3469	III	3 (8)
IMDG	Paint, flammable, corrosive	UN3469	III	3 (8)
TDG	Paint, flammable, corrosive	UN3469	III	3 (8)

15. Regulatory Information

USA Federal: This SDS has been prepared in compliance with the Occupational Safety and Health Act (OSHA) Hazard Communication Standard (29 CFR 1910.1200). This product is considered to be a hazardous chemical under that standard. The specific chemical identity and/or exact percentage of any proprietary ingredient(s) may be withheld as a trade secret, pursuant to the standard.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986): To the best of our knowledge, this product contains the following chemicals which are known to the State of California to cause cancer or reproductive toxicity at levels which require warning under this statute:

- None

Massachusetts Right to Know: To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

108-95-2 Phenol 1 to 5 %
 Alkyl Amine 1 to 5 %
 1477-55-0 Aliphatic Amine 1 to 5 %
 67-64-1 Acetone 5 to 10 %

New Jersey Right to Know: To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

Alkyl Amine 1 to 5 %
 108-95-2 Phenol 1 to 5 %
 1477-55-0 Aliphatic Amine 1 to 5 %
 67-64-1 Acetone 5 to 10 %

Pennsylvania Right to Know: To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

Alkyl Amine 1 to 5 %
 108-95-2 Phenol 1 to 5 %
 1477-55-0 Aliphatic Amine 1 to 5 %
 67-64-1 Acetone 5 to 10 %

USA Resource Conservation and Recovery Act (40 CFR 261): To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

108-95-2 Phenol 1 to 5 %
 67-64-1 Acetone 5 to 10 %

USA Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) - section 302 Extremely Hazardous Substances Reportable Quantities (RQs): To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

108-95-2 Phenol 1 to 5 %
 67-64-1 Acetone 5 to 10 %

USA Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) - section 302 Extremely Hazardous Substances Threshold Planning Quantities (TPQs): To the best of our knowledge, this product contains the following chemicals at levels which require reporting under this statute:

- None

USA Toxic Substances Control Act (TSCA) - section 12(b): To the best of our knowledge, this product contains the following chemicals above the de minimus concentration(s) which requires notification to the Environmental Protection Agency (EPA) per 40 CFR 707, subpart D, if any person intends to export:

- None

<u>Country</u>	<u>Regulation</u>	<u>All Components Listed</u>
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Canada Domestic Substance List	No
Canada	Canada Non-Domestic Substances List (NDSL)	No
China	China Inventory of Existing Chemical Substances	No
EU	EU REACH List of Registered Intermediates	No
EU	EU REACH List of Pre-Registered Substances	No
EU	EU REACH List of Registered Substances	No
Japan	Japanese Existing and New Chemical Substances List	No
South Korea	South Korea Existing Chemicals Inventory	No
Philippines	Philippines Inventory of Chemicals and Chemical	No
USA	USA TSCA Inventory list section 8(b)	Yes

- None

16. Other Information

Legend

ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
ADR/RID	European Agreement for transport of dangerous goods by road (ADR) and by rail (RID)
CAS No.	Chemical Abstract Service Registry Number
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act, AKA "Superfund"
DOT	Department of Transportation (USA)
HCS	OSHA Hazard Communication Standard (29 CFR 1910.1200)
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
IMO	International Maritime Organization
IMDG	International Maritime Dangerous Goods
MSHA	Mine Safety and Health Administration
N.A.	Not Applicable
N.D.	Not Determined
N.E.	Not Established
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration (USA)
PEL	Permissible Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986 (40 CFR)
STEL	Short Term Exposure Limit (15 minute Time Weighted Average)
TDG	Canada Transport of Dangerous Goods regulations
TLV	Threshold Limit Value
TWA	Time Weighted Average
WHMIS	Canada Workplace Hazardous Materials Information System

Hazardous Material Information System (HMIS)

National Fire Protection Association (NFPA)

HEALTH	<input type="checkbox"/>	3
FLAMMABILITY	<input type="checkbox"/>	2
PHYSICAL HAZARD	<input type="checkbox"/>	0
PERSONAL PROTECTION	<input type="checkbox"/>	

HMIS & NFPA Hazard Rating Legend

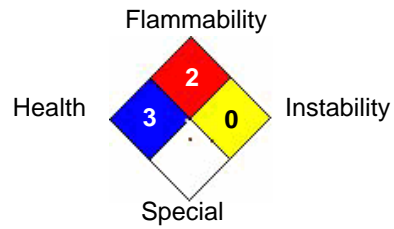
* = Chronic Health Hazard

0 = INSIGNIFICANT

1 = SLIGHT

2 = MODERATE

3 = HIGH



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Reviewer Revision

Date Prepared: 12/14/2015